

TIGHTENING TORQUE FOR BOLTS

For poles from DAV NORDIC



Item no.	Klasse 5.6	Klasse 6.8	Klasse 8.8	Klasse 10.9	S235	S75	S355
Surface treatment	HDG	HDG	HDG	HDG	HDG	HDG	HDG
Lubrication	OIL	OIL	OIL	OIL	OIL	OIL	OIL
M8	12	15	20	25	9	11	13
M10	24	29	39	49	18	21	25
M12	42	51	68	85	31	37	43
M14	68	81	108	135	49	58	69
M16	106	127	169	211	76	91	108
M18	146	175	233	292	105	125	149
M20	206	247	329	412	148	177	210
M22	280	336	448	560	202	241	286
M24	356	427	569	712	256	306	363
M27	521	625	833	1041	375	448	531
M30	707	848	1131	1414	509	608	721
M33	962	1154	1539	1924	693	827	981
M36	1235	1482	1976	2471	889	1062	1260
M39	1599	1918	2558	3197	1151	1375	1631
M42	1977	2373	3164	3955	1424	1701	2017
M45	2468	2962	3949	4937	1777	2123	2518
M48	2970	3563	4751	5939	2138	2554	3029
M52	3839	4607	6143	7679	2764	3302	3916
M56	4775	5729	7639	9549	3438	4106	4870
M60	5952	7143	9524	11904	4286	5119	6071

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